



Contents

ORIGINAL SCIENTIFIC PAPER

Mangesh R. Phate, Dr. V.H.Tatwawadi ANN BASED MODEL FOR PREDICTION OF HUMAN ENERGY IN CONVENCTIONAL MACHINING OF NONFERROUS MATERIAL FROM INDIAN INDUSTRY PROSPECTIVE	1
Irgolic, T., Cus, F., Zuperl, U. THE USE OF PARTICLE SWARM OPTIMIZATION FOR TOOL WEAR PREDICTION	7
Trif, A., Borzan, M., Rus. A., Nedezki, C., Agarski, B. STUDIES AND RESEARCHES ON INSERT WEAR IN TURNING PROCESS	11
Kishore Debnath, Inderdeep Singh, Akshay Dvivedi EVALUATION OF SURFACE ROUGHNESS DURING ROTARY-MODE ULTRASONIC DRILLING OF GLASS/EPOXY COMPOSITE LAMINATES	16
Kishore Debnath, Vikas Dhawan, Inderdeep Singh, Akshay Dvivedi ADHESIVE WEAR AND FRICTIONAL BEHAVIOR OF RICE HUSK FILLED GLASS/EPOXY COMPOSITES	21
M. Venkata Ramana, G. Krishna Mohan Rao, D. Hanumantha Rao CHIP MORPHOLOGY IN TURNING OF Ti-6Al-4V ALLOY UNDER DIFFERENT MACHINING CONDITIONS	27
Kaplonek, W., Kukielka, K., Kukielka, L., Nadolny, K., Hloch, S. CLSM-BASED MEASUREMENTS OF THE SURFACES OF THE EXTERNAL ROUND THREADS ROLLED ON COLD	33
Cica, Dj., Sredanovic, B., Kramar, D. PREDICTION OF CUTTING ZONE TEMPERATURE IN HIGH-PRESSURE ASSISTED TURNING USING GA AND PSO BASED ANN	43
Župerl, U., Čuš, F., Irgolič, T., Vukelić, D. INDIRECT TOOL WEAR MEASURING TECHNIQUE COMBINED WITH OPTOELECTRONIC SYSTEM FOR AUTOMATED TOOL CONDITION CONTROL	47
Mladenović, C., Kalentić, N., Zeljković, M., Tabaković, S. THE INFLUENCE OF MILLING STRATEGIES ON ROUGHNESS OF COMPLEX SURFACES	51
Ješić, D., Pulić, J., Kovač, P., Savković, B., Kulundžić, N. APPLICATION OF NODULAR CASTINGS IN THE MODERN INDUSTRY OF TRIBO- MECHANICAL SYSTEMS TODAY AND TOMORROW	55

Živković, S. PROFILING OF MANDREL FOR ROTARY FORGING	59
Topčić, A., Cerjaković, E., Lovrić, S. ANALYSIS OF DIMENSIONAL DEVIATION OF PARTS BASED ON CERAMIC PRODUCED BY THREE DIMENSIONAL PRINTING PROCESS	63
Brajlih, T., Kostevšek, U., Zupančič, H. T., Paulič, M., Irgolič, T., Balič, J., Hadžistević, M., Drstvenšek, I. COMPARISON OF MANUFACTURING TECHNOLOGIES OF FIXED STRUCTURES IN PROSTHETIC DENTISTRY	67
Živanović, S., Glavonjić, M. METHODOLOGY FOR IMPLEMENTATION SCENARIOS FOR APPLYING PROTOCOL STEP-NC	71
Mishra Antaryami INVESTIGATIONS ON WEAR CHARACTERISTICS OF TEAK WOOD DUST FILLED EPOXY COMPOSITES	75
Križan, P., Svátek, M., Matúš, M., Beniak, J. IMPACT OF PRESSING TEMPERATURE ON THE PRESSING CONDITIONS IN BRIQUETTING MACHINE PRESSING CHAMBER.....	79
Senderská, K., Mareš, A., Kandra T. TIME ANALYSIS IN THE LEAN ASSEMBLY DESIGN EXCEL APPLICATION	83
Salokyová, Š., Gerková, J. SCANNING AND EVALUATING VIBRATIONS ON A LABORATORY MODEL.....	87
PRELIMINARY NOTE	
Klos, Z. A SIMPLE TOOL FOR QUALITY IMPROVEMENT OF TECHNICAL OBJECTS AND PROCESSES	92
Krčmar, D., Baloš, S., Dalmacija, B., Prica, M., Tričković, J., Rončević, S., Maletić, S. MECHANICAL PROPERTIES OF THERMALLY STABILIZED SEDIMENT-CLAY MIXTURES	97
Kuruc, M., Ncpal, M., Peterka, J. MACHINING OF POLY-CRYSTALLINE CUBIC BORON NITRIDE BY LASER BEAM MACHINING IN TERMS OF SURFACE ROUGHNESS	101
INSTRUCTION FOR CONTRIBUTORS	105